



Integrated Device Technology, Inc.  
2975 Stender Way, Santa Clara, CA - 95054

### PRODUCT/PROCESS CHANGE NOTICE (PCN)

PCN #: **G-0303-01** DATE: 3/10/2003  
 Product Affected: 14x20 TQFP 100L package type  
 (see attachment for affected part #s)  
 Date Effective: 4/10/2003

**MEANS OF DISTINGUISHING CHANGED DEVICES:**

- Product Mark
- Back Mark
- Date Code                      Lot Number and or Date Code
- Other

Contact: Geoffrey Cortes  
 Title: Manager, Corporate Quality & Reliability  
 Phone #: (408) 492-8321  
 Fax #: (408) 727-2328  
 E-mail: [Geoffrey.Cortes@idt.com](mailto:Geoffrey.Cortes@idt.com)

Attachment:  Yes                       No

Samples: Available upon request

**DESCRIPTION AND PURPOSE OF CHANGE:**

- Die Technology
- Wafer Fabrication Process
- Assembly Process
- Equipment
- Material
- Testing
- Manufacturing Site
- Data Sheet
- Other

IDT has qualified the 14x20 TQFP 100L package type using new mold compound Sumitomo EME-G700 series and a new die attach material Ablestik 3230. This notification is to advise our customer of adding these new assembly materials. The new mold compound and die attach material has an improved moisture performance at 260°C. Please see attachment for qualification data and additional details.

**RELIABILITY/QUALIFICATION SUMMARY:**

Please see attached reliability qualification data.

**CUSTOMER ACKNOWLEDGMENT OF RECEIPT:**

IDT records indicate that you require written notification of this change. Please use the acknowledgement below or E-Mail to grant approval or request additional information. If IDT does not receive acknowledgement within 30 days of this notice it will be assumed that this change is acceptable.  
 IDT reserves the right to ship either version manufactured after the process change effective date until the inventory on the earlier version has been depleted.

Customer: \_\_\_\_\_

***Approval for shipments prior to effective date.***

Name/Date: \_\_\_\_\_

E-Mail Address: \_\_\_\_\_

Title: \_\_\_\_\_

Phone# /Fax# : \_\_\_\_\_

**CUSTOMER COMMENTS:** \_\_\_\_\_

**IDT ACKNOWLEDGMENT OF RECEIPT:**

RECD. BY: \_\_\_\_\_

DATE: \_\_\_\_\_



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## PRODUCT/PROCESS CHANGE NOTICE (PCN)

### ATTACHMENT - PCN #: G-0303-01

**PCN Type:** Assembly Material Change

**Data Sheet Change:** None

**Detail Of Change:** A new mold compound and a new die attach material has been qualified for 14x20 TQFP 100L package type. IDT will maintain the same moisture sensitivity level and package peak temperature please refer to shipping label for moisture sensitive level.  
The details are as follow:

Description	Material	
	Existing	Add
Mold compound material	Shinetsu KMC 184, 7351LP	Sumitomo EME-G700 series
Die attach material	Ablestik 8340, 8390	Ablestik 3230

The list of the products effected are as follows:

Please see attached Appendix-1

#### Conversion schedule (Estimated):

Please contact your local field sales representative for sample availability and production shipments.



## PRODUCT/PROCESS CHANGE NOTICE (PCN)

### ATTACHMENT - PCN #: G-0303-01

**Qualification Plan #:** P02-08-01

**Test Vehicle:** IDT71T75602Z

**Qualification Test Plan and Results:**

Test Description	Test Method	Sample Size / # of Fails	Test Results 14x20 TQFP 100L 71T75602Z (SS / # of Fails)
* High Accelerated Stress Test (Biased, 130 °C/85% RH, 100 Hrs)	EIA/JESD22-A110	45/0	45/0
Life Test (Dynamic, 4.0V Vcc, TA = 135 °C, 750 Hrs)	MIL-STD-883, M1005	77/0	76/0 (a)
* Temperature Cycling (-65 °C to 150 °C, 500 cyc)	MIL-STD-883, M 1010	45/0	45/0
* Auto Clave (121 °C, 2 ATM, 168 Hrs)	EIA/JESD22-A102	45/0	45/0
High Temp Bake (150 °C, 1000 Hrs)	MIL-STD-883, M1008	77/0	77/0
Moisture Sensitivity Classification (Level 3)	JEDEC J-STD-020	90/0	90/0
Internal Visual Inspection	MIL-STD-883, M2010	5/0	5/0
External Visual Inspection	MIL-STD-883, M2009	25/0	25/0
X-ray Examination	Per IDT Specification	45/0	45/0
Bond Pull	MIL-STD-883, M2011	5/0	5/0
Bake & Ball Shear Strength	EIA/JESD22-B116	5/0	5/0
Physical Dimensions	MIL-STD-883, M2016	5/0	5/0
Resistance to Solvents	MIL-STD-883, M2015	3/0	3/0
Solderability	MIL-STD-883, M2003	5/0	5/0

**Notes:** \* Test requires moisture pre-conditioning sequence and is done Level 3 at 260°C.

There is no change in Moisture Sensitivity Level.

(a) 500 Hrs Life Test, one unit failed gross functional. The failure is not related to the mold compound qualification.



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## PRODUCT/PROCESS CHANGE NOTICE (PCN)

### ATTACHMENT - PCN #: G-0303-01

#### Appendix - 1

IDT71T75602S100PF	IDT71V2556S100PF	IDT71V2578S150PF	IDT71V3575S200PF	IDT71V547S100PF	IDT71V65903S80PF	IDT82V1074PF
IDT71T75602S100PFI	IDT71V2556S100PFI	IDT71V2579S75PF	IDT71V3575S133PF	IDT71V547S100PFI	IDT71V65903S80PFI	
IDT71T75602S133PF	IDT71V2556S133PF	IDT71V2579S80PF	IDT71V3575S150PF	IDT71V547S80PF	IDT71V65903S85PF	
IDT71T75602S133PFI	IDT71V2556S133PFI	IDT71V2579S80PFI	IDT71V3576S166PF	IDT71V547S90PF	IDT71V65903S85PFI	
IDT71T75602S150PF	IDT71V2556S166PF	IDT71V2579S85PF	IDT71V3576S166PFI	IDT71V547S90PFI	IDT71V67602S133PF	
IDT71T75602S150PFI	IDT71V2556S166PFI	IDT71V2579S85PFI	IDT71V3576S183PF	IDT71V632S5PF	IDT71V67602S133PFI	
IDT71T75602S166PF	IDT71V2556S200PF	IDT71V3548S100PF	IDT71V3576S183PFI	IDT71V632S5PFI	IDT71V67602S150PF	
IDT71T75602S166PFI	IDT71V2557S75PF	IDT71V3548S100PFI	IDT71V3576S200PF	IDT71V632S6PF	IDT71V67602S150PFI	
IDT71T75602S200PF	IDT71V2557S80PF	IDT71V3548S133PF	IDT71V3576S200PFI	IDT71V632S6PFI	IDT71V67602S166PF	
IDT71T75602S200PFI	IDT71V2557S80PFI	IDT71V3548S133PFI	IDT71V3576S133PF	IDT71V632S7PF	IDT71V67603S133PF	
IDT71T75602S225PF	IDT71V2557S85PF	IDT71V3548S150PF	IDT71V3576S133PFI	IDT71V632S7PFI	IDT71V67603S133PFI	
IDT71T75602S225PFI	IDT71V2557S85PFI	IDT71V3556S100PF	IDT71V3576S150PF	IDT71V632S8PF	IDT71V67603S150PF	
IDT71T75702S75PF	IDT71V2558S100PF	IDT71V3556S100PFI	IDT71V3576S150PFI	IDT71V632SA4PF	IDT71V67603S150PFI	
IDT71T75702S75PFI	IDT71V2558S100PFI	IDT71V3556S133PF	IDT71V3577S75PF	IDT71V633S11PF	IDT71V67603S166PF	
IDT71T75702S80PF	IDT71V2558S133PF	IDT71V3556S133PFI	IDT71V3577S75PFI	IDT71V633S12PF	IDT71V67702S75PF	
IDT71T75702S80PFI	IDT71V2558S133PFI	IDT71V3556S150PF	IDT71V3577S80PF	IDT71V633S12PFI	IDT71V67702S75PFI	
IDT71T75702S85PF	IDT71V2558S166PF	IDT71V3556S166PF	IDT71V3577S80PFI	IDT71V65602S100PF	IDT71V67702S80PF	
IDT71T75702S85PFI	IDT71V2558S166PFI	IDT71V3556S166PFI	IDT71V3577S85PF	IDT71V65602S133PF	IDT71V67702S80PFI	
IDT71T75802S100PF	IDT71V2558S200PF	IDT71V3556S200PF	IDT71V3577S85PFI	IDT71V65602S150PF	IDT71V67702S85PF	
IDT71T75802S100PFI	IDT71V2559S75PF	IDT71V3557S75PF	IDT71V3578S166PF	IDT71V65602S150PFI	IDT71V67702S85PFI	
IDT71T75802S133PF	IDT71V2559S80PF	IDT71V3557S80PF	IDT71V3578S166PFI	IDT71V65603S100PF	IDT71V67703S75PF	
IDT71T75802S133PFI	IDT71V2559S80PFI	IDT71V3557S80PFI	IDT71V3578S183PF	IDT71V65603S100PFI	IDT71V67703S75PFI	
IDT71T75802S150PF	IDT71V2559S85PF	IDT71V3557S85PF	IDT71V3578S183PFI	IDT71V65603S133PF	IDT71V67703S80PF	
IDT71T75802S150PFI	IDT71V2559S85PFI	IDT71V3557S85PFI	IDT71V3578S200PF	IDT71V65603S133PFI	IDT71V67703S80PFI	
IDT71T75802S166PF	IDT71V2576S166PF	IDT71V3558S100PF	IDT71V3578S133PF	IDT71V65603S150PF	IDT71V67703S85PF	
IDT71T75802S166PFI	IDT71V2576S166PFI	IDT71V3558S100PFI	IDT71V3578S133PFI	IDT71V65702S75PF	IDT71V67703S85PFI	
IDT71T75802S200PF	IDT71V2576S183PF	IDT71V3558S133PF	IDT71V3578S150PF	IDT71V65702S80PF	IDT71V67802S133PF	
IDT71T75802S200PFI	IDT71V2576S183PFI	IDT71V3558S133PFI	IDT71V3578S150PFI	IDT71V65702S85PF	IDT71V67802S133PFI	
IDT71T75802S225PF	IDT71V2576S200PF	IDT71V3558S166PF	IDT71V3579S75PF	IDT71V65703S75PF	IDT71V67802S150PF	
IDT71T75802S225PFI	IDT71V2576S133PF	IDT71V3558S166PFI	IDT71V3579S80PF	IDT71V65703S80PF	IDT71V67802S150PFI	
IDT71T75902S75PF	IDT71V2576S133PFI	IDT71V3558S200PF	IDT71V3579S80PFI	IDT71V65703S80PFI	IDT71V67802S166PF	
IDT71T75902S75PFI	IDT71V2576S150PF	IDT71V3559S75PF	IDT71V3579S85PF	IDT71V65703S85PF	IDT71V67803S133PF	
IDT71T75902S80PF	IDT71V2576S150PFI	IDT71V3559S75PFI	IDT71V3579S85PFI	IDT71V65703S85PFI	IDT71V67803S133PFI	
IDT71T75902S80PFI	IDT71V2577S75PF	IDT71V3559S80PF	IDT71V432S10PF	IDT71V65802S100PF	IDT71V67803S150PF	
IDT71T75902S85PF	IDT71V2577S75PFI	IDT71V3559S80PFI	IDT71V432S5PF	IDT71V65802S133PF	IDT71V67803S166PF	
IDT71T75902S85PFI	IDT71V2577S80PF	IDT71V3559S85PF	IDT71V432S5PFI	IDT71V65802S150PF	IDT71V67902S75PF	
IDT71V2546S100PF	IDT71V2577S80PFI	IDT71V3559S85PFI	IDT71V432S6PF	IDT71V65803S100PF	IDT71V67902S75PFI	
IDT71V2546S100PFI	IDT71V2577S85PF	IDT71V3574S166PF	IDT71V432S6PFI	IDT71V65803S100PFI	IDT71V67902S80PF	
IDT71V2546S133PF	IDT71V2577S85PFI	IDT71V3574S166PFI	IDT71V432S7PF	IDT71V65803S133PF	IDT71V67902S80PFI	
IDT71V2546S133PFI	IDT71V2578S166PF	IDT71V3574S183PF	IDT71V432S7PFI	IDT71V65803S133PFI	IDT71V67902S85PF	
IDT71V2546S150PF	IDT71V2578S166PFI	IDT71V3574S183PFI	IDT71V432S8PF	IDT71V65803S150PF	IDT71V67902S85PFI	
IDT71V2548S100PF	IDT71V2578S183PF	IDT71V3574S200PF	IDT71V433S11PF	IDT71V65803S150PFI	IDT71V67903S75PF	
IDT71V2548S100PFI	IDT71V2578S183PFI	IDT71V3574S133PF	IDT71V433S11PFI	IDT71V65902S75PF	IDT71V67903S75PFI	
IDT71V2548S133PF	IDT71V2578S200PF	IDT71V3574S150PF	IDT71V546S100PF	IDT71V65902S80PF	IDT71V67903S80PF	
IDT71V2548S133PFI	IDT71V2578S133PF	IDT71V3574S166PF	IDT71V546S100PFI	IDT71V65902S85PF	IDT71V67903S80PFI	
IDT71V2548S150PF	IDT71V2578S133PFI	IDT71V3575S166PF	IDT71V546S133PF	IDT71V65903S75PF	IDT71V67903S85PF	
IDT71V2548S150PFI	IDT71V2578S150PF	IDT71V3575S183PF	IDT71V546S133PFI	IDT71V65903S75PFI	IDT71V67903S85PFI	

# ABLEBOND® 3230

## LOW STRESS CONDUCTIVE DIE ATTACH ADHESIVE

### DESCRIPTION

ABLEBOND® 3230 low stress, electrically conductive die attach adhesive is designed for high reliability packaging applications. This electrically conductive adhesive offers

improved JEDEC performance, fast oven cure, and excellent adhesion to copper. It can be used in various package sizes.

### FEATURES

- Low stress
- Improved JEDEC performance
- Fast oven cure
- Excellent adhesion to copper

TYPICAL UNCURED PROPERTIES		TEST DESCRIPTION	TEST METHOD
Filler Type	Silver	Brookfield CP-51 @ 5 rpm Viscosity @ 0.5/Viscosity @ 5 rpm 25% increase in viscosity @ RT	PT-42 PT-61 PT-59 PT-13
Viscosity @ 25°C	9,000 cps		
Thixotropic Index	5.6		
Estimated Work Life @ 25°C	24 hours		
Estimated Storage Life @ -40°C	1 year		
CURE PROCESS DATA			
Weight Loss on cure	3.9%	10 x 10 mm Si die on glass slide	PT-80
Recommended Cure Condition	30 minute ramp to 175°C; hold at 175°C for 15 minutes		

Typical properties are not intended to be used as specification limits. If you need to write a specification, please request our Standard Release Specification.

PHYSIOCHEMICAL PROPERTIES - POST CURE			TEST DESCRIPTION	TEST METHOD
<b>Ionics</b>	<b>Chloride</b>	<b>5 ppm</b>	<b>Teflon flask 5 gm sample/ 20-40 mesh 50 gm DI water 100°C for 24 hours</b>	<b>CT-13</b>
	<b>Sodium</b>	<b>5 ppm</b>		
	<b>Potassium</b>	<b>1 ppm</b>		
<b>Glass Transition Temperature (Tg)</b>		<b>37°C</b>	<b>TMA penetration mode</b>	<b>MT-14</b>
<b>Coefficient of Thermal Expansion</b>			<b>TMA expansion mode</b>	<b>MT-9</b>
	<b>Below Tg</b>	<b>80 ppm/°C</b>		
	<b>Above Tg</b>	<b>205 ppm/°C</b>		
<b>Dynamic Tensile Modulus</b>			<b>Dynamic mechanical thermal analysis using &lt;0.5 mm thick sample</b>	<b>MT-12</b>
	<b>@ -65°C</b>	<b>3500 MPa (510 Kpsi)</b>		
	<b>@ 25°C</b>	<b>2900 MPa (430 Kpsi)</b>		
	<b>@ 150°C</b>	<b>69 MPa (10 Kpsi)</b>		
	<b>@ 250°C</b>	<b>90 MPa (13 Kpsi)</b>		
<b>Moisture Absorption @ Saturation</b>		<b>0.29%</b>	<b>Dynamic vapor sorption after 85°C/85% RH exposure</b>	<b>PT-65</b>
<b>THERMAL/ELECTRICAL PROPERTIES - POST CURE</b>				
<b>Thermal Conductivity</b>		<b>0.6 W/mK</b>	<b>Laser flash</b>	<b>PT-96</b>
<b>Volume Resistivity</b>		<b>0.05 ohm-cm</b>	<b>4-point probe</b>	<b>PT-46</b>
<b>MECHANICAL PROPERTIES - POST CURE</b>				
<b>Die Shear Strength @ 25°C</b>		<b>15 kg<sub>f</sub>/die</b>	<b>2 x 2 mm Si die on Ag/Cu LF</b>	<b>MT-4</b>

Typical properties are not intended to be used as specification limits. If you need to write a specification, please request our Standard Release Specification.

# ABLEBOND® 3230

## LOW STRESS CONDUCTIVE DIE ATTACH ADHESIVE

### APPLICATION GUIDELINES

#### *SHIPMENT*

This Ablestik product is packed and shipped in dry ice at -80°C. Inside every dry ice shipment of Ablestik's products is a small packet containing the ABLECUBE. This is a small blue cube which retains its shape at -40°C. If the ABLECUBE is exposed to temperatures higher than -40°C, the cube will melt.

Please check the state of the ABLECUBE to ensure the integrity of the shipment. If the ABLECUBE has melted upon Receiving Inspection, place the entire shipment in a -40°C freezer and contact your Ablestik Customer Service or Sales Representative.

#### *UNPACKING*

Transfer the syringes from the dry ice to a -40°C freezer without ANY delays. Freeze-thaw voids will form in the syringes if the syringes are repeatedly thawed and refrozen.

#### *STORAGE*

This Ablestik product must be stored at -40°C. The shelf life of the material is only valid when the material has been stored at the specified storage condition. Incorrect storage conditions will degrade the performance of the material in both handling (e.g. dispensing or screen printing) and final cured properties.

#### *THAWING*

Allow the container to reach room temperature before use. After removing from the freezer, set the syringes to stand vertically while thawing. Refer to Syringe Thaw Time chart below for the thaw time recommendation.

**DO NOT** open the container before contents reach ambient temperature. Any moisture that collects on the thawed container should be removed prior to opening the container.

**DO NOT** re-freeze. Once thawed to room temperature, the adhesive should not be re-frozen.

#### *ADHESIVE APPLICATION*

Thawed adhesive should be immediately placed on dispense equipment for use. If the adhesive is transferred to a final dispensing reservoir, care must be exercised to avoid entrapment of contaminants and/or air into the adhesive. Adhesive must be completely used within the product's recommended work life of 24 hours.

Apply enough adhesive to achieve a 25-50 µm (1-2 mil) wet bondline thickness, dispensed with approximately 25% - 50% filleting on all sides of the die. Alternate dispense amounts may be used depending on the application requirements. Star or cross shaped dispense patterns will yield fewer bondline voids than the matrix style of dispense pattern.

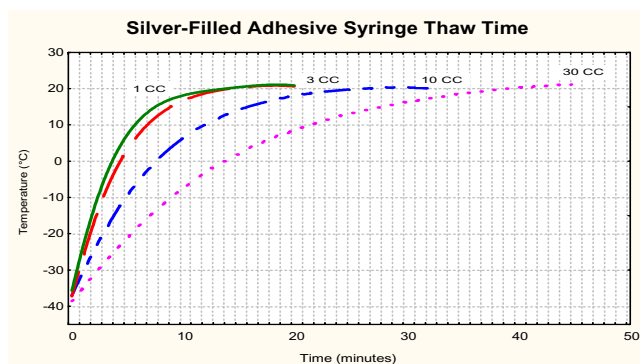
Contact Ablestik Technical Service Department for detailed recommendation on adhesive application, including dispensing.

#### **CURE**

This adhesive may be cured in box ovens. Refer to the recommended cure profile on this technical data sheet.

#### **AVAILABILITY**

Ablebond® adhesives are packaged in syringes or jars per customer specification. Available package sizes range from 1cc to 30cc and 1 ounce to 1 pound. For details, refer to the Ablestik Standard Package Data Set, or contact your Customer Service Representative.



**CAUTION** This product may cause skin irritation in sensitive persons. Avoid skin contact. If contact does occur, wash area immediately with soap and water. Please refer to Material Safety Data Sheet (OSHA) for more details.

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# SUMITOMO BAKELITE SUMIKON<sup>®</sup>

EME-G700

MULTI-AROMATIC RESIN  
Br/Sb FREE  
FOR Pb FREE PKG  
LOW WATER ABSORPTION

## EME-G700

### TYPICAL PROPERTIES:

<u>ITEM</u>	<u>TEST METHOD</u>	<u>UNIT</u>	<u>VALUES</u>
SPIRAL FLOW	SB-U-03-003	cm	110
GEL TIME (at 175°C)	SB-U-03-005	sec	30
THERMAL EXPANSION $\alpha_1$	SB-U-02-002	X 10 <sup>-5</sup> 1/°C	1.2
THERMAL EXPANSION $\alpha_2$	SB-U-02-002	X 10 <sup>-5</sup> 1/°C	4.9
T <sub>g</sub>	SB-U-02-002	°C	130
THERMAL CONDUCTIVITY	SB-U-02-004	W/m •°C	88x 10 <sup>-2</sup>
FLEXURAL STRENGTH	SB-U-01-001	N/ mm <sup>2</sup>	
(at 25°C)			170
(at 240°C)			21
FLEXURAL MODULUS	SB-U-01-002	X 10 <sup>2</sup> N/mm <sup>2</sup>	
(at 25°C)			190
(at 240°C)			6.0
SPECIFIC GRAVITY	SB-U-03-018	-----	1.95
VOLUME RESISTIVITY	SB-U-00-004	$\Omega$ - cm	1 x 10 <sup>12</sup>
(at 150°C)			
UL FLAME CLASS	SB-U-03-003	UL-94	V-0
WATER ABSORPTION	SB-U-03-002	% weight gain	0.15
(boiling, 24 h)			
EXTRACTED Na <sup>+</sup>	SB-U-04-043	ppm	1
EXTRACTED Cl <sup>-</sup>	SB-U-04-043	ppm	5

TYPICAL, NOT GUARANTEED PROPERTIES

### MOLDING AND POST MOLD CURE CONDITIONS:

	<u>STANDARD</u>	<u>RANGE</u>
TRANSFER PRESSURE	80 x 10 <sup>6</sup> Pa	70-120 x 10 <sup>6</sup> Pa
MOLD TEMPERATURE	180°C	175-185°C
CURE TIME (C or A)#	A/90 sec	70-120 sec
POST-MOLD CURE TEMP	175°C	170-180°C
POST-MOLD CURE TIME	6 h	4-8 h

#Conventional or Auto

rev. Nov.'00

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